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FIG. 1

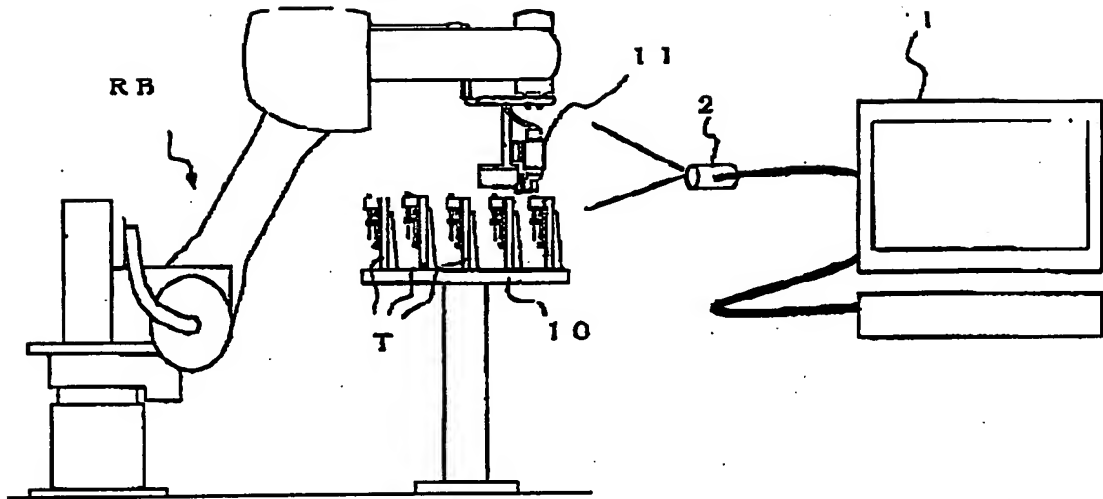
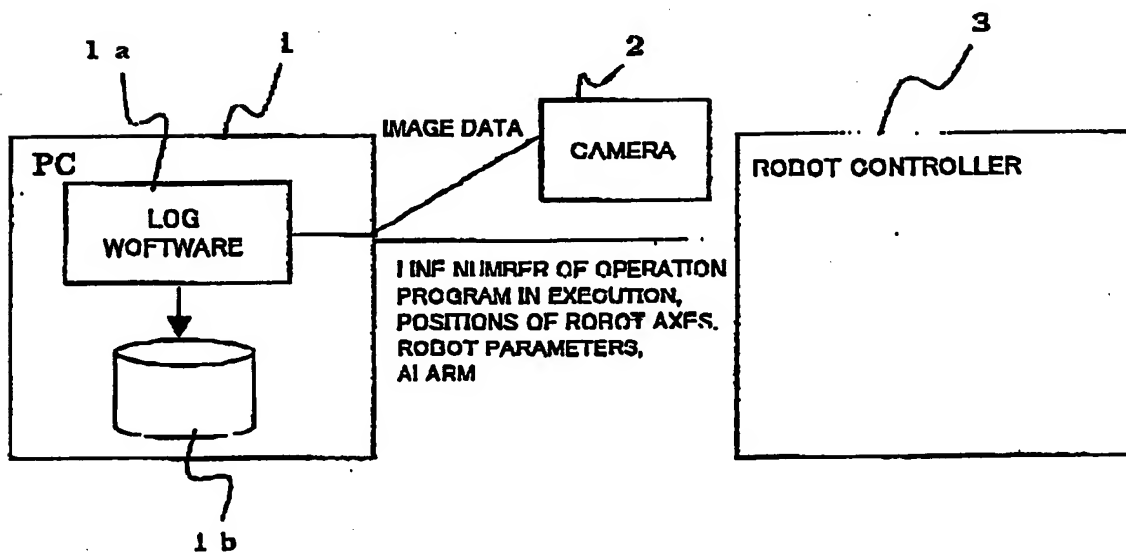


FIG. 2



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FIG. 3

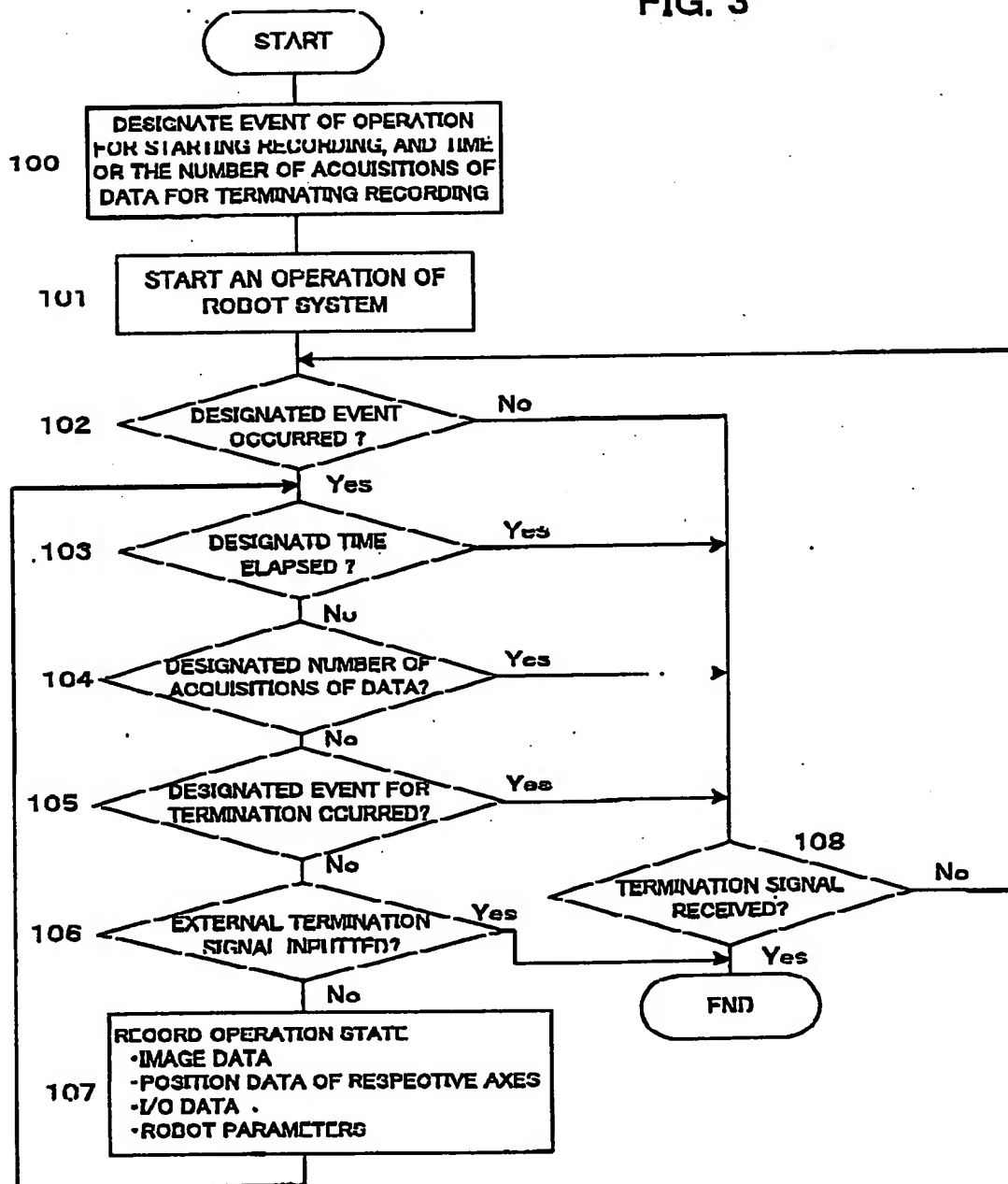


FIG. 4

ELAPSING TIME	IMAGE DATA	POSITION DATA OF RESPECTIVE AXES	I/O DATA	PARAMETERS	ALARM
0 msec.	A0	0.0 0.0 0.0 0.0 0.0 0.0	SDI[1]=ON, ...	DRIVING CURRENT J1=0, ...	NONE
10 msec	A10	0.0 0.0 0.0 0.0 0.0 0.0	SDI[1]=ON, ...	DRIVING CURRENT J1=0, ...	NONE
20 msec	A20	0.0 0.0 0.0 0.0 0.0 0.0	SDI[1]=ON, ...	DRIVING CURRENT J1=0, ...	EMERGENCY STOP
...	...	...	...	...	...
...	...	...	...	...	...

FIG. 5

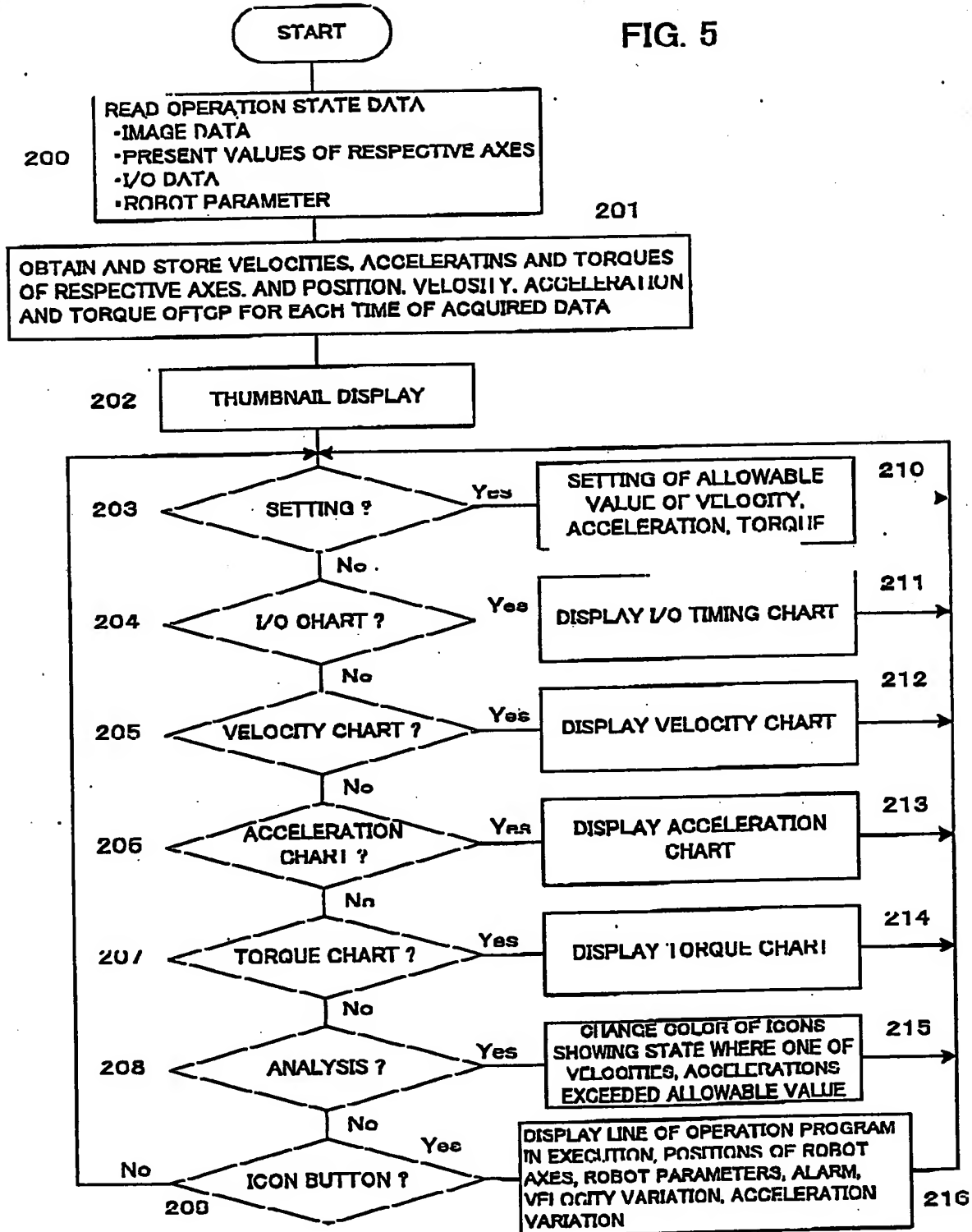


FIG. 6

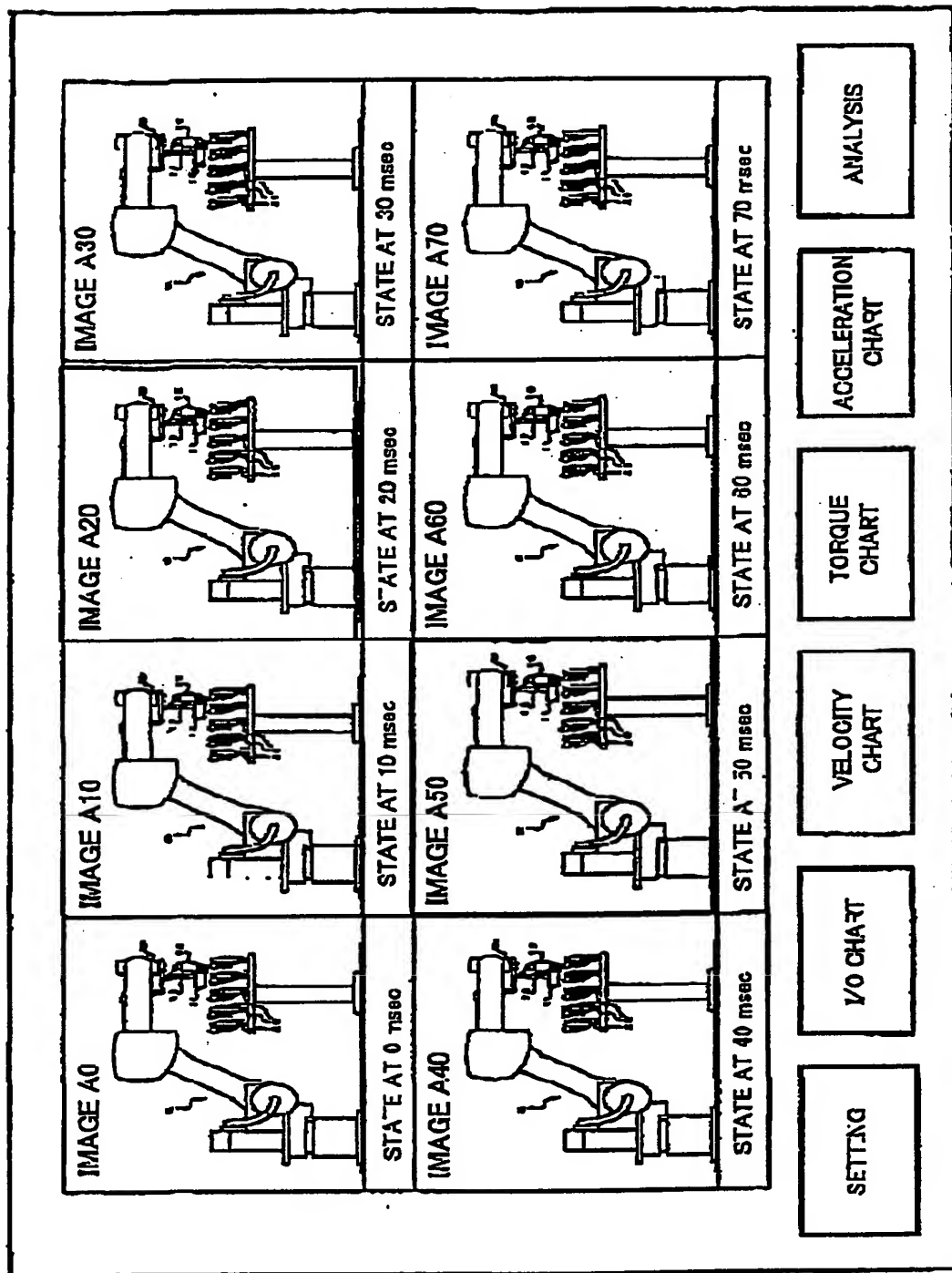


FIG. 7

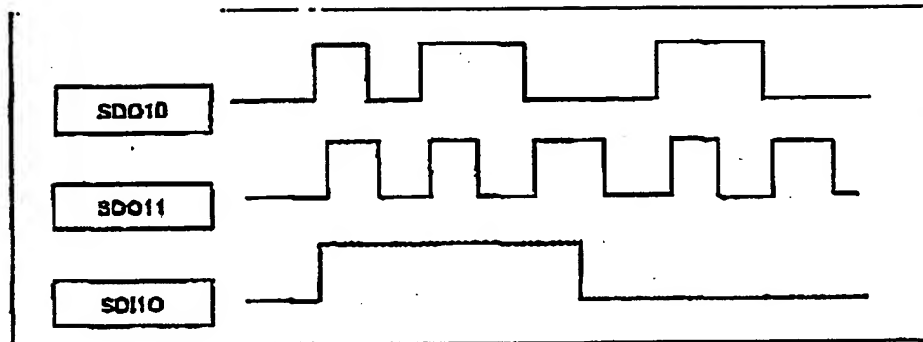
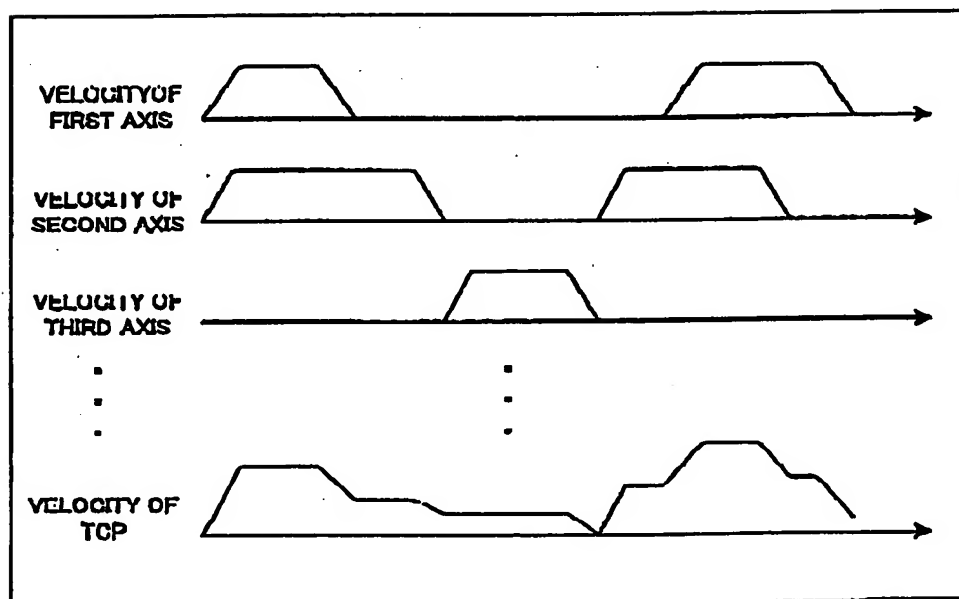


FIG. 8



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FIG. 9

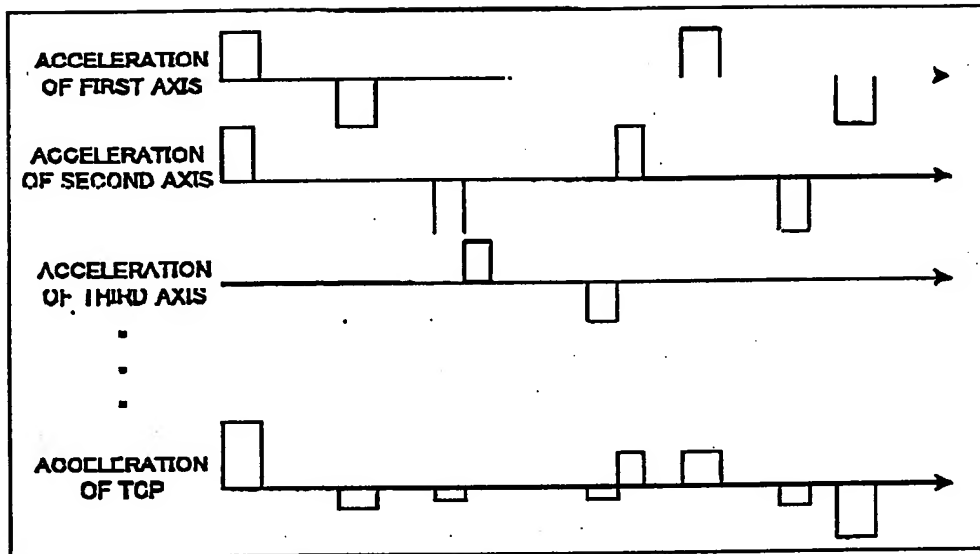


FIG. 10

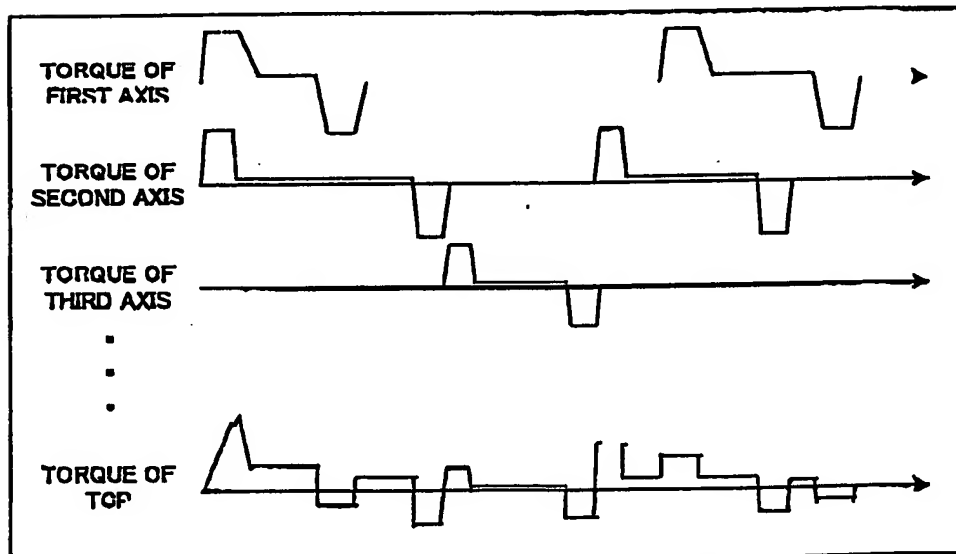


FIG. 11

